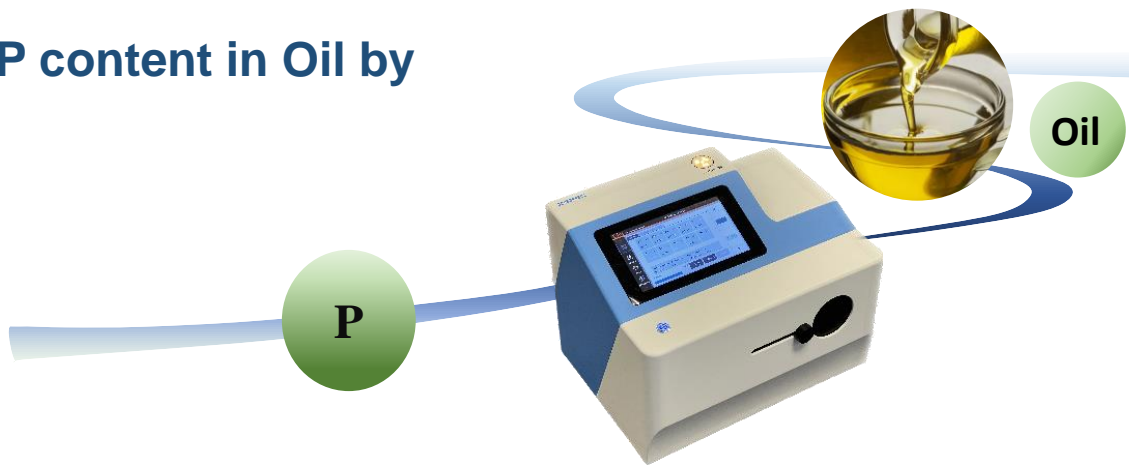


Measure P content in Oil by E-lite



Quantification of Unprecedented Low-level P By Monochromatic Excitation XRF

E-lite is an advanced benchtop energy-dispersive X-ray fluorescence analyzer using a monochromatic beam optimized for phosphorus (P) detection. It delivers industry-leading detection limits (LOD) through superior signal-to-background (S/B) ratio performance. The system is equipped with a fast silicon drift detector (SDD) tuned to minimize detector background noise. It enables efficient survey and precise quantification of trace-level P in oil matrices. The system configuration is illustrated in Figure 1.

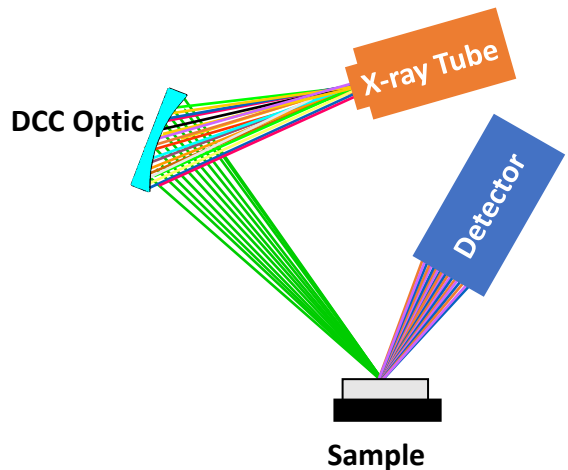


Figure 1. Schematic of monochromatic energy dispersive x-ray fluorescence analysis

Fundamental parameters (FP) approach

E-lite employs the fundamental parameters (FP) approach for calibration, utilizing certified reference materials to optimize FP coefficients. The FP approach allows E-lite to measure diverse oil types with a single calibration curve. Sample-specific custom calibration curves can also be established for enhanced accuracy when required. Figure 2 shows the P calibration in E-lite using oil reference standards. The plot illustrates excellent linearity across an extensive concentration range.

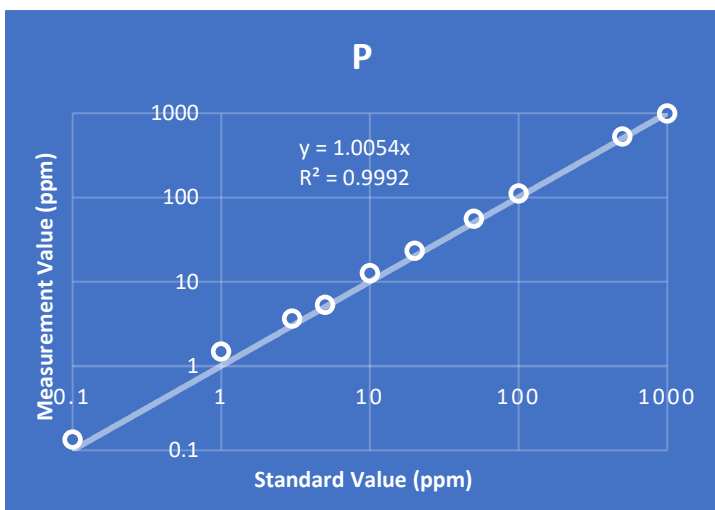


Figure 2. P calibration curve in E-lite

Precision and Limit of Detection (LOD)

The precision and repeatability of E-lite are assessed using oil standard samples containing P at concentrations of 2.5 ppm, 5 ppm, and 200 ppm. Each measurement is completed in 300 seconds. Table 1 demonstrates consistent results for both low-level (2.5-5 ppm) and high-level (200 ppm) P concentrations. E-lite achieves an LOD of P at ~0.4 ppm for a single 300s measurement. Averaging two successive measurements can further enhance accuracy.

Table 1. Repeats of Oil Standards 300s (ppm)

Sample	2.5 ppm	5 ppm	200 ppm
1	2.68	5.18	202.0
2	2.40	5.19	203.9
3	2.57	5.05	203.3
4	2.60	4.96	203.7
5	2.32	5.16	203.4
6	2.60	4.96	203.1
7	2.57	4.84	203.1
8	2.63	5.03	203.0
9	2.63	4.80	204.0
10	2.46	5.16	204.7
Average	2.55	5.03	203.4
SD	0.108	0.134	0.680
RSD	4.3%	2.7%	0.3%

Correlation with ICP and MB

Multiple oil samples are analyzed using both E-lite and ICP-MS for comparison. For each oil type, two to three replicates are tested. Figure 3 demonstrates the high consistency of results obtained from E-lite and ICP-MS.

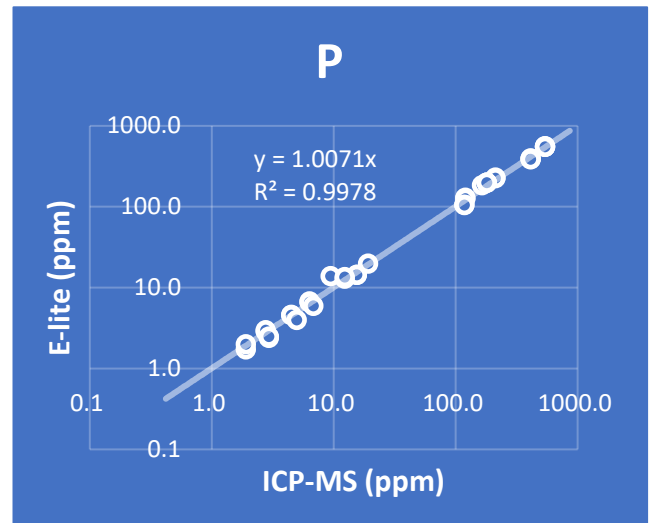


Figure 3. E-lite vs. ICP-MS results

A total of 80+ rapeseed oil samples are analyzed using E-lite and Molybdenum Blue spectrophotometric method. Figure 4 demonstrates excellent correlation between the results obtained from E-lite and the reference Molybdenum blue method.

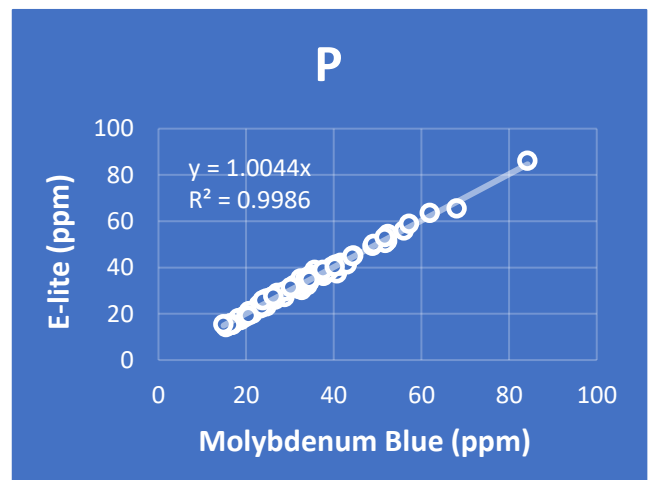


Figure 4. E-lite vs. MB results